Thursday, 10/19/2006 9:34:27 AM 124671 44 20401 Kim Johnston User: **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : SADDLE KIT Job Number : 29070 **Estimate Number** : 10943 ACH: : K10004 Part Number P.O. Number S.O. No. : NIA . K10004 REV C : 10/19/2006 **Drawing Number** This Issue Prsht Rev. : NC. Project Number : N/A : SMALL /MED FAB : C Type **Drawing Revision** First Issue ALG: : 28070 Material **Previous Run** Each : 11/15/2006 Qty: 4 Um: **Due Date** Written By Checked & Approved By Reformat; Added D3428-3 per CHG003KJ/J Comment : Est: D LM **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** DOCUMENT CONTROL DC 1.0 Comment: DOCUMENT CONTROL 02.10,23 Photocopy bluefile and type labels per PPP K10004 for D205-594-011/-013 CHG003 GHW Kit 2.0 D205641011 Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) **GHW Kit** Part Number Description BaroloxL Ba3348×7V D205-641-011 **GHW Kit** D2570 3.0 32.0000 Each(s)/Unit Total: 128.0000 Each(s) Comment: Qty.: Bushing Pick: Qty Part Number Description 32 D2570 Bushing D2968041 4.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Tow Ring Pick: Qty Description Part Number D2968-041 Tow Ring 2

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Thursday, 10/19/2006 9:34:27 AM Date: User: Kim Johnston **Process Sheet Drawing Name: SADDLE KIT** Customer: CU-DAR001 Dart Helicopters Services Part Number: K10004 Job Number: 29070 Job Number: Seq. #: Description: **Machine Or Operation:** Placard D34283 5.0 Comment: Qty.: 4.0000 Each(s) 1.0000 Each(s)/Unit Total: Placard Pick: Description Qtv Part Number B25850 1 D3428-3 Placard 6.0 D5951 Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Saddle Pick: Description Qtv Part Number Saddle 2 D5951 D5953 Comment: Qty.: 8.0000 Each(s) 2.0000 Each(s)/Unit Total: Saddle Pick: Description Qty Part Number 2 D5953 Saddle D5955 8.0 2.0000 Each(s)/Unit 8.0000 Each(s) Comment: Qty.: Total: Saddle Pick: Qty Part Number Description 2 D5955 Saddle D5957 Comment: Qty.: 8.0000 Each(s) 2.0000 Each(s)/Unit Total: Saddle Pick: 825045x4 K Qty Part Number Description D5957 Saddle 2

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Date: Thursday, 10/19/2006 9:34:27 AM User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Job Number: 29070 Part Number: K10004 Job Number: Seq. #: **Machine Or Operation:** Description: Bolt 10.0 AN451A Comment: Qty.: 16.0000 Each(s)/Unit Total: 64.0000 Each(s) Bolt Pick: Qty Description Batch Part Number 14:035346 PB M10/389 16 AN4-51A Bolt 11.0 AN515A Comment: Qty.: 32.0000 Each(s)/Unit Total: 128.0000 Each(s) Bolt Pick: Part Number Description Batch Qty M101780x88 /1102536x40 U 32 AN5-15A Bolt 12.0 AN536A 8.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: **BOLT** Pick: Description Qty Part Number 2 AN5-36A Bolt 13.0 AN542A Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Bolt Pick: Qty Part Number Description 2 AN5-42A Bolt 14.0 AN543A Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Bolt Pick: Batch M18279 V Qty Part Number Description PB ochulou 2 AN5-43A Bolt

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Date: Thursday, 10/19/2006 9:34:27 AM Kim Johnston User: **Process Sheet Drawing Name: SADDLE KIT** Customer: CU-DAR001 Dart Helicopters Services Part Number: K10004 Job Number: 29070 Job Number: Description: Seq. #: **Machine Or Operation:** Bolt 15.0 AN545A Comment: Qty.: Total: 8.0000 Each(s) 2.0000 Each(s)/Unit Bolt Pick: Description Qty Part Number x2, MIO1780×6 Bolt AN5-45A AN960JD516 16.0 Comment: Qty.: 80.0000 Each(s)/Unit Total: 320.0000 Each(s) Washer Pick: Description Part Number Qtv Washer 80 AN960JD516 17.0 AN9704 8.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Washer Pick: Batch Description Qty Part Number MI00151 2 AN970-4 Washer MS21042L4 18.0 Comment: Qty.: Total: 72.0000 Each(s) 18.0000 Each(s)/Unit Nut Pick: Description Batch Qty Part Number M19099 18 MS21042L4 Nut 19.0 MS21042L5 Comment: Qty.: 40.0000 Each(s)/Unit Total: 160.0000 Each(s) Nut Pick: Batch M101648 x 24 , M102171 × 136 Box /11/16 Qty Part Number Description 40 MS21042L5 Nut

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Date: Thursday, 10/19/2006 9:34:27 AM Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10004 Job Number: 29070 Job Number: Description: Seq. #: Machine Or Operation: INSPECT 100% KITS FOR COMPLETENESS 20.0 QC4 Comment: INSPECT KITS 100% FOR COMPLETENESS PACKAGING RESOURCE # PACKAGING 1 21.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Perh Location: 22.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE u Slo ((20 Job Completion 12.

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CHECK	CHECKED. / APPROVED.		DRAWING NO.	REV. C			
	#	#t	K10004	SHEET 1 OF 1			
DATE		<u> </u>	TITLE	SCALE			
05.0	7.22_		SADDLE KIT	NTS			
Α		00.06.01	NEW ISSUE				
В		00.11.22	ADD D2707-041 OPTION				
С		05.07.22	ADD D3428-3 PLACARD				

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION		
BELL 412	D412-652-011		
	D412-652-021		
BELL 205/212/214	D205-594-011		
	D205-594-013		
•	D205-594-015		

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015	
D205-641-011	2	2	2]
D2570	32	32	32]
D2707-041 (OR D2968-041)	2	2	2]
D3428-3*	1	N/A	1]
D5951	2	2	2]
D5953	2	2	2]
D5955	2	2	2	
D5957	2	2	2	
AN4-51A	16	16	16	
AN5-15A	32	32	32	COPY
AN5-36A	2	2	2	SHOP COPY RETURN TO
AN5-42A	2	2	2	TEDING
AN5-43A	2	2	2	Tarnot (El) COL
AN5-45A	2	2	2 UNC	ECT TO AMENDMENT
AN960JD516	- 80	80	80 SUB	WITHOUT NOTICE
**AN960JD1016	2	2	2	WORK ORDER
AN970-4	2	2	2	1 1007 11 / 1
MS21042-4 (OR L4)	18	18	18 N	0.200
MS21042-5 (OR L5)	40	40	40	

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY **REQUIRED WITH D2707-041 ONLY

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